# Ürün bilgileri

## Optical devices with tailstock Mar4D PLQ 3200-T2

#### Ürün özellikleri

- · Speed:
- Axis movements with a unique speed of up to 200 mm/s
- Very fast and high-resolution matrix camera with a large field of view of 15x10 mm (WxH)
- Joint evaluation of all collected measurement data via MarWin

#### • Productivity:

- Many different measuring functions combined in one device
- Flexible measurement of workpieces with up to D=210 mm, L=450 mm and 20 kg directly in production next to the production machines
- Increase in measuring capacities and reduced waiting times

#### • Precision:

- Integrated environmental controls, such as active temperature compensation of the device, ensure consistent measurement quality and significantly reduce waste.
- The motorized tailstock with clamping force monitoring prevents operator influences and increases the reproducibility of the measurement results

#### • User-friendliness:

- The ergonomic housing and interior design enables convenient and gentle operation for many hours
- Light curtains and interior monitoring protect people and measuring devices
- All devices are "robot-ready" and automation solutions, such as robot loading, can be implemented quickly and directly through our specialized MES department



Malzeme no.: 5553200

### **Teknik veriler**

Travel/measuring path X1 axis	200 mm
Pos/Meas. path Z-axis	450 mm
Positioning speed C-axis	0.2 - 120 1/min
Positioning speed X1 axis	0.5 - 200 mm/s
Positioning speed Z-axis	0.5 - 200 mm/s
Workpiece length max.	450 mm
Workpiece diameter max.	210 mm
Table load max.	20 kg
Error limit Length	MPE ≤ (2.4 + I/200) µm; 'l' in mm
Error limit diameter	MPE ≤ (1.3 + d/150) µm; 'd' in mm
Measured value resolution Length	0.01 - 0.0001 mm
Measured value resolution diameter	0.01 - 0.0001 mm
Angular resolution	0.01 - 0.0001 °
Çalışma sıcaklığı	20 °C
Sensors	optical
Optical system	telecentric precision optics, image field approx. 15 x 10 mm (W x H)
Camera system	CMOS matrix camera
Special equipment	motorized tailstock
Measuring computer	AIO PC or industrial AIO PC with UPS (each incl. Microsoft Windows 10 IoT LTSC)
Çalışma sıcaklığı	10 °C - 35 °C
Depolama ve taşıma sıcaklığı	5 °C - 60 °C
Sound pressure level	<75 dB(A)
Nem (metin)	max. 70 %; non-condensing
Mains voltage	90 - 240 V
Mains frequency	50/60 Hz
Güç tüketimi	850 W
Transportation options	suitable for air freight
Standart aksesuarları (metin)	PC holder and 2 pcs 60° centering tips (2 – 44 mm)