

# Informacje o produktach

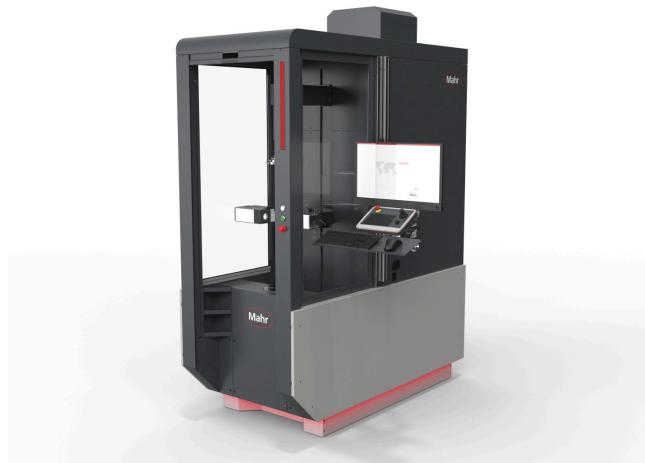
## Optical devices with CNC table Mar4D PLQ 3200-T3

### Właściwości produktu

#### • Speed:

- Extremely fast, mechanical-optical workpiece alignment by means of a fully automatic centering and tilting table in combination with the matrix camera
- Axis movements with a unique speed of up to 200 mm/s
- Very fast and high-resolution matrix camera with a large field of view of 15x10 mm (WxH) in effective combination with innovative probe systems
- Joint evaluation of all collected measurement data via MarWin

Nr art.: **5553253**



#### • Productivity:

- Workpieces that were not manufactured between tips are simply clamped in the chuck
- Many different measuring functions combined in one device
- Flexible workpieces with up to D=210 mm, L=730 mm and 50 kg measured directly in production next to the production machines
- Increased measuring capacities and reduced waiting time

#### • Precision:

- Compensation of eccentricities of several millimeters to 1 µm in less than 30 seconds
- Integrated environmental controls, such as active temperature compensation of the device, ensure consistent measurement quality and significantly reduce waste

#### • User-friendliness:

- The ergonomic housing and interior design enables convenient and gentle operation for many hours
- Light curtains and interior monitoring protect people and measuring devices
- All devices are "robot-ready" and automation solutions, such as robot loading, can be implemented quickly and directly via our specialized MES department

### Dane techniczne

|   |   |
|---|---|
| <b>Przesuw/droga pomiarowa w osi X1</b>             | 200 mm  |
| <b>Przesuw/droga pomiarowa w osi Z</b>              | 730 mm  |
| <b>Pędzłość pozycjonowania w osi C</b>              | 0.2 - 15 1/min  |
| <b>Pędzłość pozycjonowania w osi X1</b>             | 0.5 - 200 mm/s  |
| <b>Pędzłość pozycjonowania w osi Z</b>              | 0.5 - 200 mm/s  |
| <b>Długość mierzonego elementu maks.</b>            | 730 mm  |
| <b>Średnica mierzonego elementu maks.</b>           | 210 mm  |
| <b>Maks. obciążenie stołu</b>                       | 50 kg   |
| <b>Błąd graniczny długości</b>                      | MPE ≤ (2.4 + l/200) µm; 'l' in mm   |
| <b>Błąd graniczny średnicy</b>                      | MPE ≤ (1.3 + d/150) µm; 'd' in mm   |
| <b>Rozdzielcość wartości pomiarowych długości</b>   | 0.01 - 0.0001 mm  |
| <b>Rozdzielcość wartości pomiarowych – średnica</b> | 0.01 - 0.0001 mm  |
| <b>Rozdzielcość kątowa</b>                          | 0.01 - 0.0001 °   |
| <b>Temperatura odniesienia</b>                      | 20 °C   |
| <b>Czujniki</b>                                     | optical   |
| <b>System optyczny</b>                              | telecentric precision optics, image field approx. 15 x 10 mm (W x H)            |
| <b>System kamer</b>                                 | CMOS matrix camera  |
| <b>Wyposażenie specjalne</b>                        | CNC table   |
| <b>Komputer pomiarowy</b>                           | AIO PC or industrial AIO PC with UPS (each incl. Microsoft Windows 10 IoT LTSC) |
| <b>Temperatura eksploatacji</b>                     | 10 °C do 35 °C  |
| <b>Temperatura przechowywania i transportu</b>      | 5 °C do 60 °C   |
| <b>Poziom ciśnienia akustycznego</b>                | <75 dB(A)   |
| <b>Wilgotność powietrza (tekst)</b>                 | max. 70 %; non-condensing   |
| <b>Napięcie zasilania</b>                           | 90 – 240 V  |
| <b>Częstotliwość sieci</b>                          | 50/60 Hz  |
| <b>Pobór mocy maks.</b>                             | 850 W   |

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|                               |                          |
|-------------------------------|--------------------------|
| <b>Możliwości transportu</b>  | suitable for air freight |
| <b>Zakres dostawy (tekst)</b> | PC holder                |