

製品情報

テールストック付き光学-触覚装置 Mar4D PLQ 4200-T2 (Z=1000/20 kg)

製品の特徴

- Speed:
 - Axis movements with a unique speed of up to 200 mm/s
 - Very fast and high-resolution matrix camera with a large field of view of 15x10 mm (WxH) in effective combination with innovative probe systems
 - Mahr T7W with motorized rotation axis and thus fastest stylus change on the market or RENISHAW SP25M 3D scanning probe system
- Joint evaluation of all collected measurement data via MarWin
- Productivity:
 - Many different measuring functions combined in one device
 - Flexible measurement of workpieces with up to D=210 mm, L=1000 mm and 20 kg directly in production next to the production machines
 - Increase in measuring capacities and reduced waiting times
- Precision:
 - Compensation of eccentrics of several millimeters to 1 µm in less than 30 seconds
 - Integrated environmental controls, such as active temperature compensation of the device, ensure consistent measurement quality and significantly reduce waste.
 - The motorized tailstock with clamping force monitoring prevents operator influences and increases the reproducibility of the measurement results
- User-friendliness:
 - The ergonomic housing and interior design enables convenient and gentle operation for many hours
 - Light curtains and interior monitoring protect people and measuring devices
 - All devices are "robot-ready" and automation solutions, such as robot loading, can be

品目番号 5554202

技術データ

Travel/measuring path X1 axis	200 mm
Travel/measuring path X2 axis	200 mm
Travel/measuring path Y-axis	40 mm
Pos.-/Meas. path Z-axis	1000 mm
Positioning speed C-axis	0.2 - 120 1/min
Positioning speed X1 axis	0.5 - 200 mm/s
Positioning speed X2 axis	0.5 - 200 mm/s
Positioning speed Y-axis	0.5 - 50 mm/s
Positioning speed Z-axis	0.5 - 200 mm/s
Workpiece length max.	1000 mm
Workpiece diameter max.	210 mm
Table load max.	20 kg
Error limit Length	MPE ≤ (2.4 + l/200) µm; 'l' in mm
Error limit diameter	MPE ≤ (1.3 + d/150) µm; 'd' in mm
Measured value resolution Length	0.01 - 0.0001 mm
Measured value resolution diameter	0.01 - 0.0001 mm
Angular resolution	0.01 - 0.0001 °
作業温度	20 °C
Sensors	optical tactile
Optical system	telecentric precision optics, image field approx. 15 x 10 mm (W x H)
Camera system	CMOS matrix camera
プローブシステムタイプ	Mahr T7W and/or RENISHAW SP25M
Special equipment	motorized tailstock
Measuring computer	AIO PC or industrial AIO PC with UPS (each incl. Microsoft Windows 10 IoT LTSC)
動作温度	10 °C 終点 35 °C
保管および輸送温度	5 °C 終点 60 °C
Sound pressure level	<75 dB(A)
湿度 (テキスト)	max. 70 %; non-condensing
Mains voltage	90 - 240 V
Mains frequency	50/60 Hz



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implemented quickly
and directly through our
specialized MES department

技術データ

消費電力	850 W
Transportation options	suitable for air freight
付属品	PC holder and two 60° centering tips (# 2 - 44 mm)