

Product information

Optical devices with tailstock Mar4D PLQ 3200-T2

Product features

• Speed:

- Axis movements with a unique speed of up to 200 mm/s
- Very fast and high-resolution matrix camera with a large field of view of 15x10 mm (WxH)
- Joint evaluation of all collected measurement data via MarWin

• Productivity:

- Many different measuring functions combined in one device
- Flexible workpieces with up to D=210 mm, L=1000 mm and 50 kg measured directly in production next to the production machines
- Increased measuring capacities and reduced waiting time

• Precision:

- Compensation of eccentrics of several millimeters to 1 µm in less than 30 seconds
- Integrated environmental controls, such as active temperature compensation of the device, ensure consistent measurement quality and significantly reduce waste
- The motorized tailstock with clamping force monitoring prevents operator influences and increases the reproducibility of the measurement results

• User-friendliness:

- The ergonomic housing and interior design enables convenient and gentle operation for many hours
- Light curtains and interior monitoring protect people and measuring devices
- All devices are "robot-ready" and automation solutions, such as robot loading, can be implemented quickly and directly via our specialized MES department



Item no.: 5553252

Technical data

Travel/measuring path X1 axis	200 mm
Pos./Meas. path Z-axis	1000 mm
Positioning speed C-axis	0.2 - 15 l/min
Positioning speed X1 axis	0.5 - 200 mm/s
Positioning speed Z-axis	0.5 - 200 mm/s
Workpiece length max.	1000 mm
Workpiece diameter max.	210 mm
Table load max.	50 kg
Error limit Length	$MPE \leq (2.4 + l/200) \mu\text{m}; 'l' \text{ in mm}$
Error limit diameter	$MPE \leq (1.3 + d/150) \mu\text{m}; 'd' \text{ in mm}$
Measured value resolution Length	0.01 - 0.0001 mm
Measured value resolution diameter	0.01 - 0.0001 mm
Angular resolution	0.01 - 0.0001 °
Reference temperature	20 °C
Sensors	optical
Optical system	telecentric precision optics, image field approx. 15 x 10 mm (W x H)
Camera system	CMOS matrix camera
Special equipment	motorized tailstock
Measuring computer	AIO PC or industrial AIO PC with UPS (each incl. Microsoft Windows 10 IoT LTSC)
Operating temperature	10 °C to 35 °C
Storage and transport temperature	5 °C to 60 °C
Sound pressure level	<75 dB(A)
Permissible humidity	max. 70 %; non-condensing
Mains voltage	90 - 240 V
Mains frequency	50/60 Hz
Power consumption max.	850 W
Transportation options	suitable for air freight
Scope of delivery	PC holder and two 60° centering tips (2 - 44 mm)