Product information

Precision length measuring machine Precimar CIM 1000 CNC

Package contains

Standard software 828 WIN "Free measuring", PC evaluation unit (without monitor), 2 parallel gage blocks 60/20, 2 plugin heads Ø 5mm, 2 quick clamps, Pair of measuring brackets 90/60 Ci/a, USB stick, Accessories package

Application

- Calibration of:
- Plain plug gages and gage rings
- Setting gage rings
- Snap gages
- Spherical gage blocks, internal Item no.: 5350701 micrometers
- Gage blocks
- Thread gages
- Taper thread gages
- Gear gages
- Dial indicators
- Dial comparators
- · 2-point bore gages
- Outside micrometers
- 2-point inside micrometers
- Precision length measurement
- · Measurement of thin-walled and deformed workpieces



Technical data

Measuring range for outer measurement [mm]	0 to 1000
Measuring range for inner measurement [mm]	0.5 to 845
Direct measuring range [mm]	300
Measuring uncertainty MPE_{E1} (L	$\leq (0.055 + L/1500)$
in mm) [µm]	
Repeatability [µm]	≤ 0,03
Position deviation / error limit (L in mm) [μm] *	≤ (0.04+ L/2000)
Contacting speed with joystick (max)	8
Measuring forces [N]	0 to 13.9
Device length [mm]	2500
Mass [kg]	840
Table surface (A x B) mm	150 x 350