# **Product information**

## Calibration measuring instruments Precimar ULM 520 S-E

#### Package contains

Standard software 828 WIN "Free measuring", PC evaluation unit (without monitor), Magnetic holder for temperature probe, Pair of measuring brackets, immersion depth 14 mm, 2 parallel gage blocks 60/20, 2 quick clamps, 2 measuring heads with spherical zone, Setting gage 2, USB stick, Weights 0.25/0.5/1.0/2.0N, Hexagonal wrench, Screwdriver, Accessories package

#### Application

- Calibration of: • Plain plug gages and gage rings
- Setting gage rings
- Snap gages
- Spherical gage blocks, internal micrometers
- Gage blocks
- Thread gages
- Taper thread gages
- $\boldsymbol{\cdot} \text{ Gear gages}$
- Taper gages
- Dial indicators
- Dial comparators
- 2-point bore gages
- Outside micrometers
- 2-point inside micrometers



Item no.: 5350267

### **Technical data**

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Measuring range for outer measurement [mm]	0 to 520
Measuring range for inner measurement [mm]	0.5 to 365
Direct measuring range [mm]	Outer measurement: 0 to 520 Inner measurement: 0.5 to 365
Measuring uncertainty $MPE_{E1}$ (L in mm) [µm]	only with ABBE measuring element: MPE E1 ? (0.09+L/2000) with base bed measuring system: MPE E1 ? (0.6+L/1000)
Repeatability [µm]	With Abbe measuring element: $\leq 0.05$ With base bed measuring system: $\leq 0.2$
Measuring forces [N]	0.2 ; 1.0 to 4.5 ; 11
Device length [mm]	1080
Mass [kg]	160
Device dimensions	1080 x 380 x 480