Product information

Precision length measuring machine Precimar PLM 1000-E

Package contains

Standard software 828 WIN "Free measuring", PC evaluation unit (without monitor), 2 parallel gage blocks 60/20, 2 plugin heads Ø 5mm, 2 quick clamps, Pair of measuring brackets 90/60 Ci/a, USB stick, Accessories package

Application

Calibration of:

- · Plain plug gages and gage rings
- · Setting gage rings
- · Snap gages
- Spherical gage blocks, internal ltem no.: **5350800** micrometers
- · Gage blocks
- Thread gages
- Taper thread gages
- Gear gages
- · Dial indicators
- · Dial comparators · 2-point bore gages
- · Outside micrometers
- 2-point inside micrometers
- Precision length measurement
- · Measurement of thin-walled and deformed workpieces



Technical data

Measuring range for outer measurement [mm]	0 to 1000
Measuring range for inner measurement [mm]	0,5 to 845
Direct measuring range [mm]	200
Measuring uncertainty MPE _{E1} (L	$. \le (0.085 + L/1500)$
in mm) [µm]	
Repeatability [µm]	≤ 0.05
Position deviation / error limit (L in mm) [µm] *	\leq (0.07 + L/2000)
Measuring forces [N]	0 to 13,9
Device length [mm]	2110
Mass [kg]	535
Table surface (A x B) mm	150 X 300