Product information

Precision length measuring machine Precimar PLM 600-E

Package contains

Standard software 828 WIN "Free measuring", PC evaluation unit (without monitor), 2 parallel gage blocks 60/20, 2 plugin heads Ø 5mm, 2 quick clamps, Pair of measuring brackets 90/60 Ci/a, USB stick, Accessories package

Application

Calibration of:

- · Plain plug gages and gage rings
- · Setting gage rings
- · Snap gages
- Spherical gage blocks, internal ltem no.: **5350700** micrometers
- · Gage blocks
- Thread gages
- Taper thread gages
- Gear gages
- · Dial indicators
- · Dial comparators
- · 2-point bore gages · Outside micrometers
- 2-point inside micrometers
- Precision length measurement
- · Measurement of thin-walled and deformed workpieces



Technical data

Measuring range for outer measurement [mm]	0 bis 600
Measuring range for inner measurement [mm]	0,5 to 445
Direct measuring range [mm]	200
Measuring uncertainty MPE $_{\rm E1}$ (L in mm) [μ m]	$\leq (0.085 + L/1500)$
Repeatability [µm]	≤ 0.05
Position deviation / error limit (L in mm) [µm] *	$\leq (0.07 + L/2000)$
Contacting speed with joystick (max)	8
Measuring forces [N]	0 to 13.9
Device length [mm]	1660
Mass [kg]	480
Table surface (A x B) mm	150 X 300