Product information

MarShaft SCOPE 350 / 750 / 1000 plus optical shaft measuring systems MarShaft MarShaft SCOPE standing

Polici features

The MarShaft SCOPE plus is a universal, fully automatic optical shaft measuring system for testing rotationally symmetrical workpieces.

The MarShaft SCOPE plus has a highly accurate roundness measuring axis (C), a vertical measuring axis (Z) and a horizontal measuring axis (X).

A tactile measuring system with an inductive measuring probe is available as an option, for measuring radial and axial runout, for example. The measuring ltem no.: **5361503** device is calibrated to the optical measuring system, so it can perform tactile and optical measuring tasks in combination.

The new MarWin EasyShaft software provides a high level of flexibility and exceptionally userfriendly operation.

The measuring sequences are carried out fully automatically, free from operator influences.

The MarShaft SCOPE plus is suitable for use in both the harsh workshop environment and in the inspection room. Zoom functions allow the smallest details to be measured, which with conventional measuring methods are difficult if not impossible to test.

Application

Typical workpieces

- Turned parts
- Tripods
- · Transmission shaft
- Rack
- Axle journal
- · Hollow shaft
- · Drive shaft
- · Camshaft
- · Turbocharger shafts
- · Bone screws
- · Worm gears
- · Balance shafts
- · Hydraulic parts
- · Valves (diesel engine)
- · and much more



Technical data

Measuring range diameter (X) (mm)	80 or 120
Measuring range length (Z) (mm)	350 / 750 / 1000
Angle resolution (°)	0.01 to 0.0001
Length error limit (Ζ) (μm)	(2 + L/125) L in mm (at 20°C ± 1°C on reference standard)
Diameter error limit (X) (µm)	(1.0 + L/125) L in mm (at 20°C ± 1°C on reference standard)
Workpiece weight max.	30
Lens	Telecentric precision optics High-resolution CMOS camera